



**SERVICE BULLETIN**

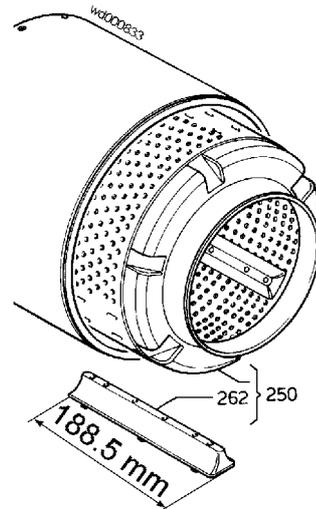
**MODIFICATION OF ANCHORS FOR G11/G19/G12 (42-46 litres)**

As from serial no. 901..., the system used to anchor the lifters on G11/G19 drums (capacity 42 litres) and G12 (capacity 46 litres), fitted to a large number of washing machine/washer dryers models in the P6000 range with stainless steel (G11/G12) and carboran (G19) tubs.

The new system of anchoring the lifters limits possible movement and thus reduces the possibility of detachment from the drum.

**PART NOS.**

Pos.	Description	Old part no.	New part no.
262	Lifter	124 00 69-11/0	-----
262	Lifter + screw	-----	5025 22 71-00/7



PART NOS. DRUM COMPLETE (Pos. 250)				
Part no. before modification	New part no.	Type	Spin (rpm)	Previous part nos. replaced by drum before the modification
124 02 90-02/1	124 02 90-08/8	G11/G19 (42 l)	400	-----
124 02 90-33/6	124 02 90-38/5	G11/G19 (42 l)	500-600	124 02 90-31/0
124 02 90-51/8	124 02 90-58/3	G11/G19 (42 l)	1000-1200	-----
124 02 90-71/6	124 02 90-78/1	G12 (46 l)	1000-1200	-----
124 02 91-42/5	124 02 91-47/4	G11/G19 (42 l)	1400-1500	124 02 91-40/9
124 02 91-52/4	124 02 91-57/3	G12 (46 l)	1400-1500	124 02 91-50/8
124 02 91-63/1	124 02 91-67/2	G11/G19 (42 l)	1000	124 02 91-60/7
124 63 26-30/8	124 63 26-33/2	G11/G19 (42 l)	1200	-----
124 63 26-40/7	124 63 26-43/1	G12 (46 l)	1200	-----
124 63 26-80/3	124 63 26-81/1	G12 (46 l)	650-850	124 02 90-63/3 124 02 90-66/6
124 63 26-90/2	124 63 26-91/0	G11/G19 (42 l)	650-850	124 02 09-02/7 124 02 90-46/8

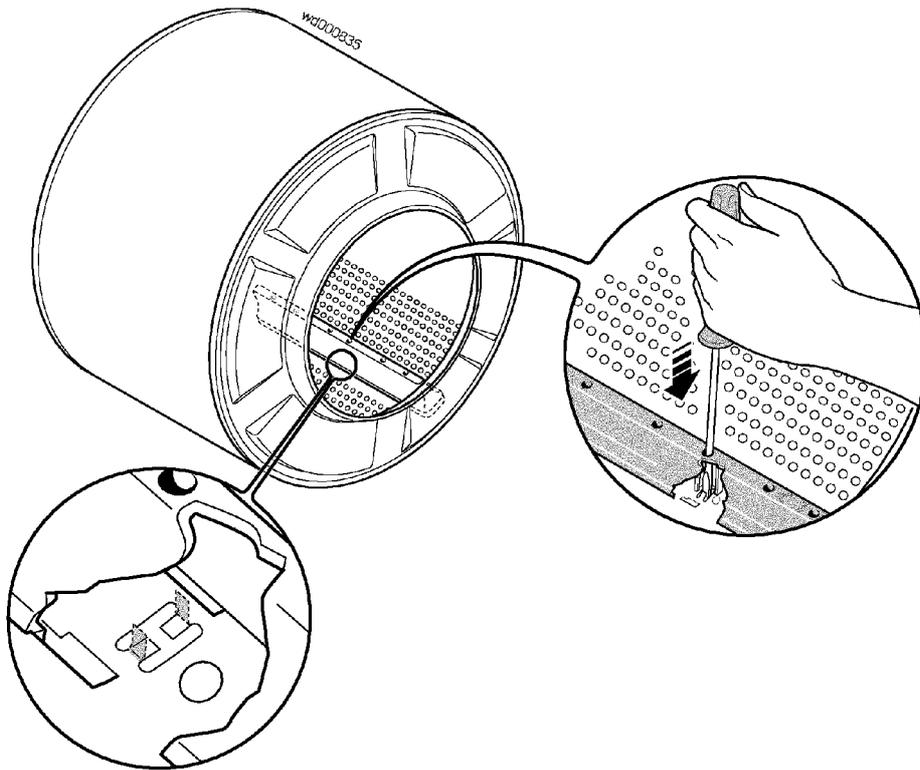
**INTERCHANGEABILITY**

The modified drum is perfectly interchangeable with the one before the modification.

If the lifter is to be replaced, use the kit (lifter + stainless steel screw) code 5025 22 71-00/7, which can be fitted to the old and new drums alike.

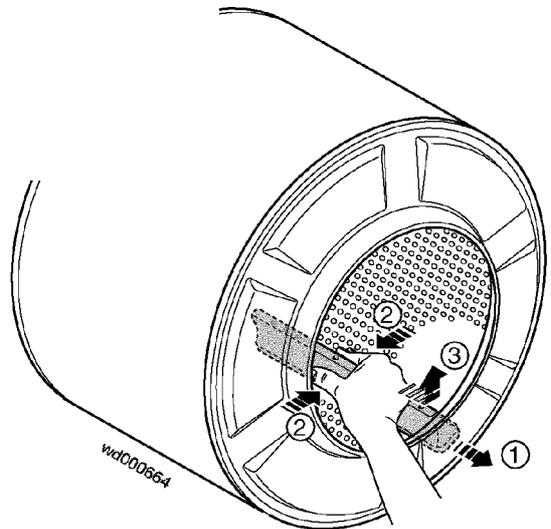
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## FITTING THE NEW DRUM LIFTER



### Removal:

- Insert a screwdriver into the fourth hole in the lifter and bend back the anchor tabs as shown in the figure.
- Pull the lifter outwards (towards the door) and detach from the drum.



### Replacement:

- Check that the anchor tabs are parallel to casing.
- Insert the new lifter into the drum and push rear of the appliance.
- Disconnect the tube between the tub and the lifter.
- Tighten the screw (through the hole in the lifter to the drum).

