

Section	Parts	50K	100K	150K	200K	Same cycle later	Remark
Developing	DV blade	▼	▼	▼	▼		
	DV side seal (F/R)	○	▲	○	○		
	Drum	▼	▼	▼	▼		
	Cleaner blade	▼	▼	▼	▼		
	Toner reception seal	▼	▼	▼	▼		
	Drum separation seal	▼	▼	▼	▼		
Process peripheral	Charging plate (saw teeth)	○	▼	○	○		
	MC case	○	○	○	○		
	Screen grid	○	○	○	○		
	Discharge lamp	○	○	○	○		
	Blank lamp	○	○	○	○		
	Drum mark sensor	○	○	○	○		
	Drum density sensor	○	○	○	○		
	Waste toner bottle	▼	▼	▼	▼		
	TC/SC case	○	○	○	○		
	TC/SC wire	○	▼	○	▼		
	Suction belt	○	○	○	○		
	Ozone filter	×	○	×	○		
Fusing	Upper heat roller	×	▼	×	▼		
	Lower heat roller	×	▼	×	▼		
	Upper separation pawl	○	○	▼	○		
	Lower separation pawl	○	○	▼	○		
	Thermistor	○	○	○	○		
	Heat roller gear	▼	★	▼	○		
Optical	Mirror lenses/reflector	○	○	○	○		
	Drive wire/pulley	×	×	×	×		
	Table glasses	×	★	×	★		
	Dust-proof glass	○	○	○	○		
	Pick-up roller	○(x)	○(x)	○(x)	○(x)		
Paper feed	Paper feed roller	○(x)	○(x)	○(x)	○(x)		
(including multi paper feed section)	Separation roller	○(x)	○(x)	○(x)	▼		
	Torque limiter section	×	×	×	▼		
	Do not use alcohol.						
	Wipe with water.						
Transport	PC roller pair	○	○	○	○		
	Transport roller guides	○	○	○	○		
	Transport paper sensors	○	○	○	○		
	Gears	*	*	*	*	*	
Drive	(specified gears only)	*	*	*	*	*	

* The toner consumption and the waste toner bottle replacement cycle are those when the reference chart is used.

X = Check (Clean, replace, or adjust if necessary). O = Clean, ▲ = Adjust, △ = Replace/attach, □ = Shift position

Mainenance of the SF2162/18/1016/1018 should be performed at every 50K.

1. Maintenance cycle and maintenance items

[11] MAINTENANCE